



MariNH₃
Clean, green ammonia
engines for maritime

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Introduction

- Ammonia (NH_3) is considered a zero-carbon fuel and hydrogen (H_2) carrier due to its good infrastructure and high hydrogen density [1].
- Harnessing NH_3 as a fuel presents challenges due to low flammability and high emissions, but blending NH_3 with H_2 improves combustibility while increasing NO_x emissions, especially in fuel-rich conditions [1,2].
- Nitrogen dioxide (NO_2), a key combustion by-product that typically peaks under mildly lean conditions, not only poses environmental risks but also promotes nitric oxide (NO) formation through secondary reactions, intensifying overall NO_x emissions [3].
- This study investigates the kinetic pathways governing NO_2 formation in 70/30 vol% NH_3/H_2 flames under atmospheric conditions, with a focus on the key elementary reactions and reactive radicals that significantly influence NO_x chemistry.

Methodology

The methodology employs a premixed laminar burner-stabilised stagnation flame model in ANSYS-CHEMKIN-Pro [4] to simulate 76 literature-based kinetic mechanisms, using a normalised error metric to quantitatively identify the top-performing models that best match experimental measurements.

$$\text{Normalised Error} = \frac{F - A}{\sigma}$$

Where F_t is the value predicted by the simulations, A_t is the experimentally measured value, and σ represents the uncertainty corresponding to one standard deviation.

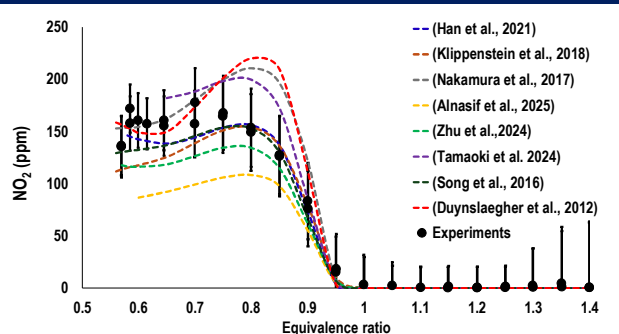
Experimental Data

#	Equivalence Ratio (Φ)	V_{in} (cm/s)	Plate Temperture (K)	Ref.
1-9	0.6-1.4	25.53-30.86	493.50-504.00	[5]

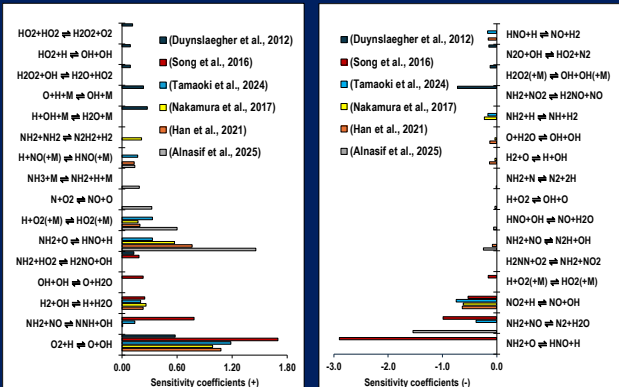
Normalised Error Results

● → Bad ● → Satisfied ● → Good ● → Excellent

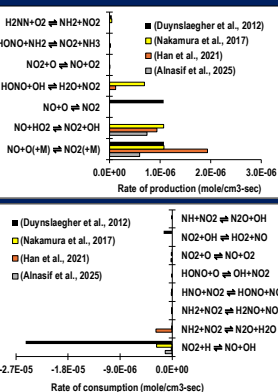
NO₂ Concentration Vs. Equivalence ratios



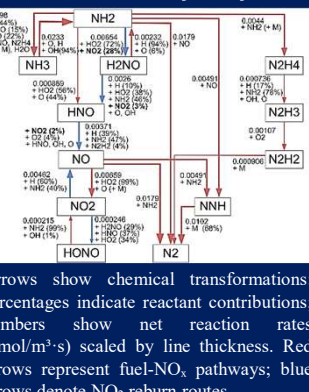
Sensitivity Analysis



ROP Analysis



Reaction Pathway Analysis



Conclusions

This study assessed NO_2 kinetics in a 70/30 (% vol.) NH_3/H_2 fuel blend over an equivalence ratio range of $\phi = 0.6\text{--}1.0$ using 76 kinetic mechanisms. The key findings are as follows:

- The Han et al. (2021) mechanism exhibited the highest accuracy in capturing NO_2 chemistry.
- NO_2 formation is primarily promoted by O and HO_2 radicals, whereas its consumption is largely controlled by H and NH_2 species.
- NO_2 plays a significant role in reburn chemistry, facilitating the production of H_2NO , HNO , and NO , thereby influencing the broader nitrogen reaction network.

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