

# MariNH<sub>3</sub>

Clean, green ammonia  
engines for maritime

## Ammonia Fuelling Strategies in a Split Cycle Engine

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1. What we do  
(Energy &  
Transport)

2. NH<sub>3</sub> Landscape  
(Infrastructure &  
CO<sub>2</sub>)

3. Motivation  
(Alternative NH<sub>3</sub>  
Fuelling)

4. Context  
(Advanced  
Powertrain)

5. Methodology  
(System Level  
Solution)

6. Novel  
(Reformed Cryo  
NH<sub>3</sub>)

7. Results  
(NO<sub>x</sub>, CO<sub>2</sub>)

8. Significance  
(IMO Targets)

9. Conclusion  
(BSFC)

10. Impact  
(More Solutions)



# STEP Lab

Sustainable Technology and Engineering Projects



University of Brighton

Advanced Engineering Centre

# MariNH<sub>3</sub>

Clean, green ammonia engines for maritime



We do Energy Conversion, Storage, Recovery. We do Power, Propulsion, Fuels.

Rapid Compression Machine

The partnership



Science and Technology Facilities Council



UNIVERSITY OF BIRMINGHAM



University of Brighton

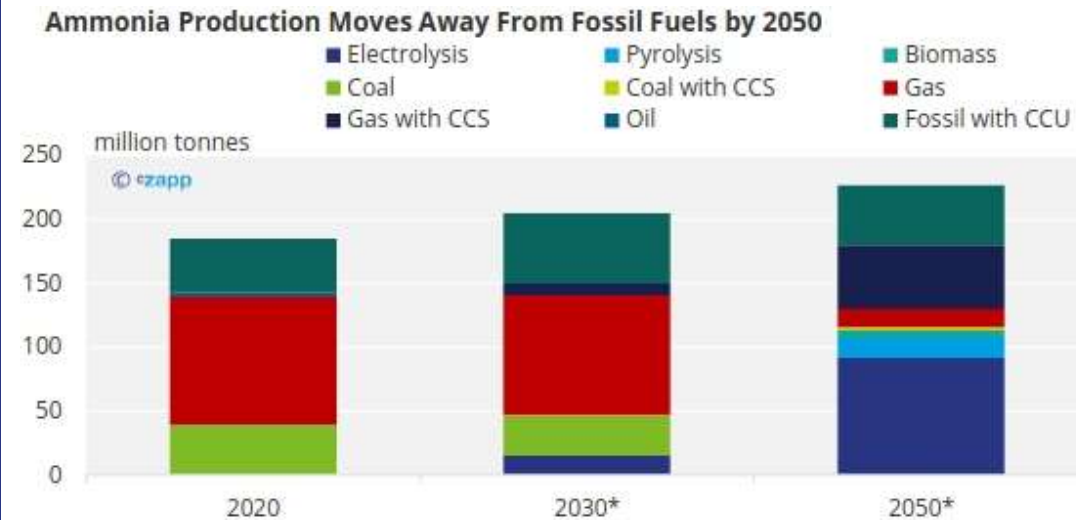


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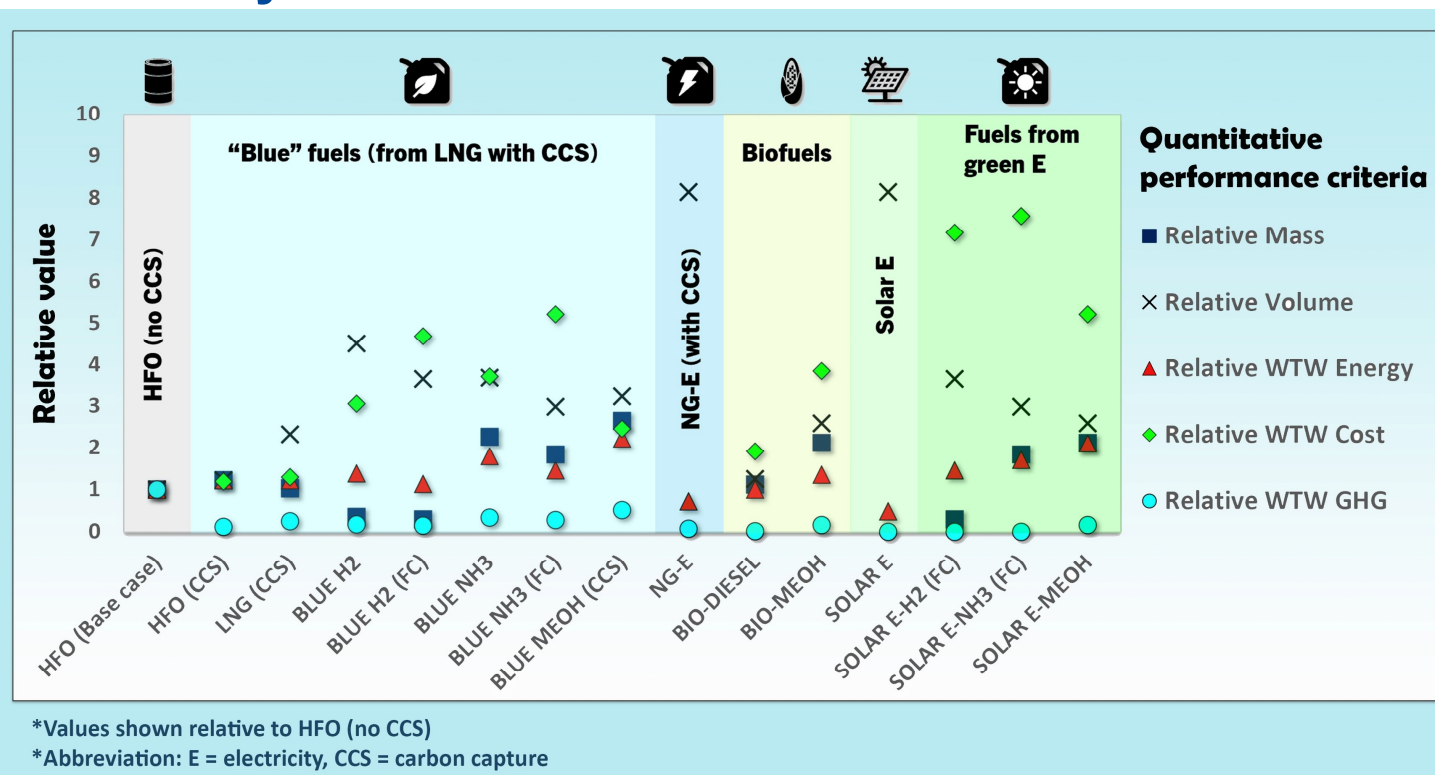


Engineering and Physical Sciences Research Council

# NH3 landscape: Cost-effective infrastructure with lower CO2 production routes looks promising and is very necessary



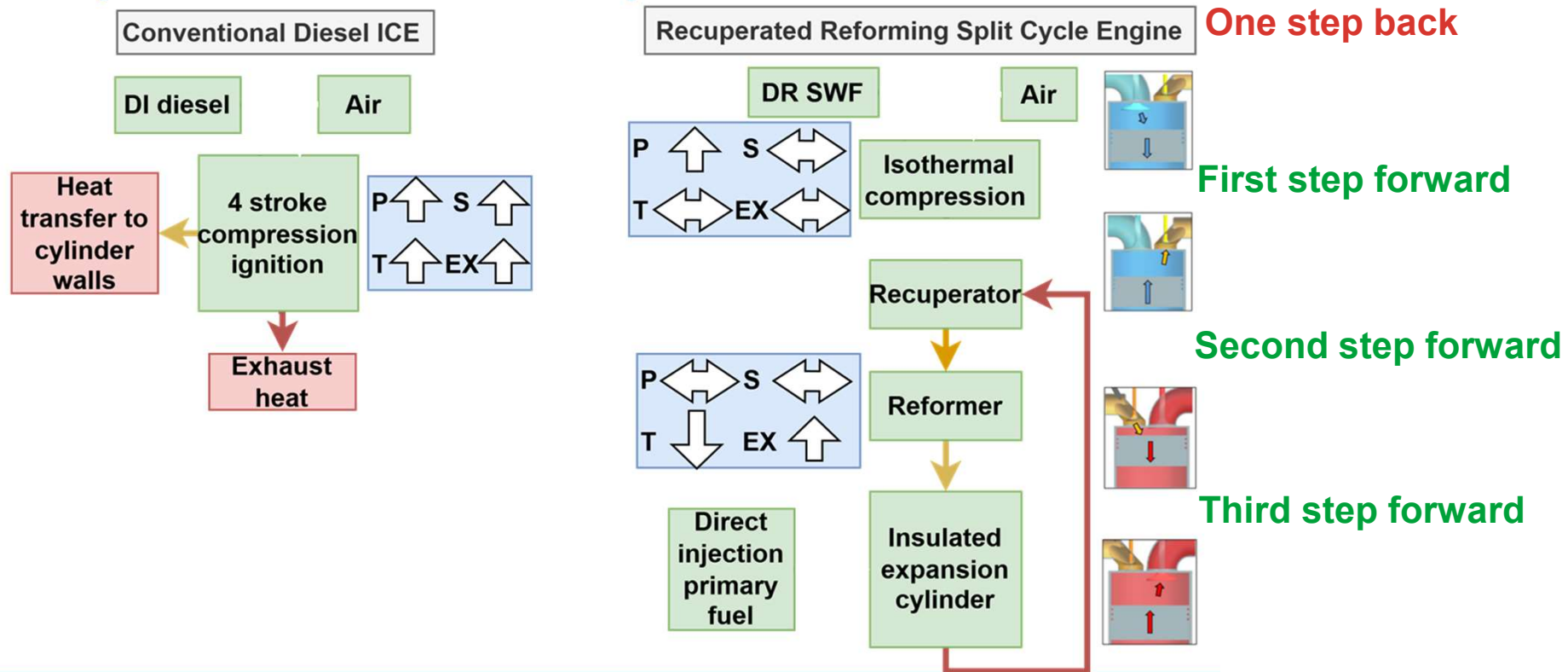
# NH3 landscape: Cost-effective infrastructure with lower CO2 production routes looks promising and is very necessary





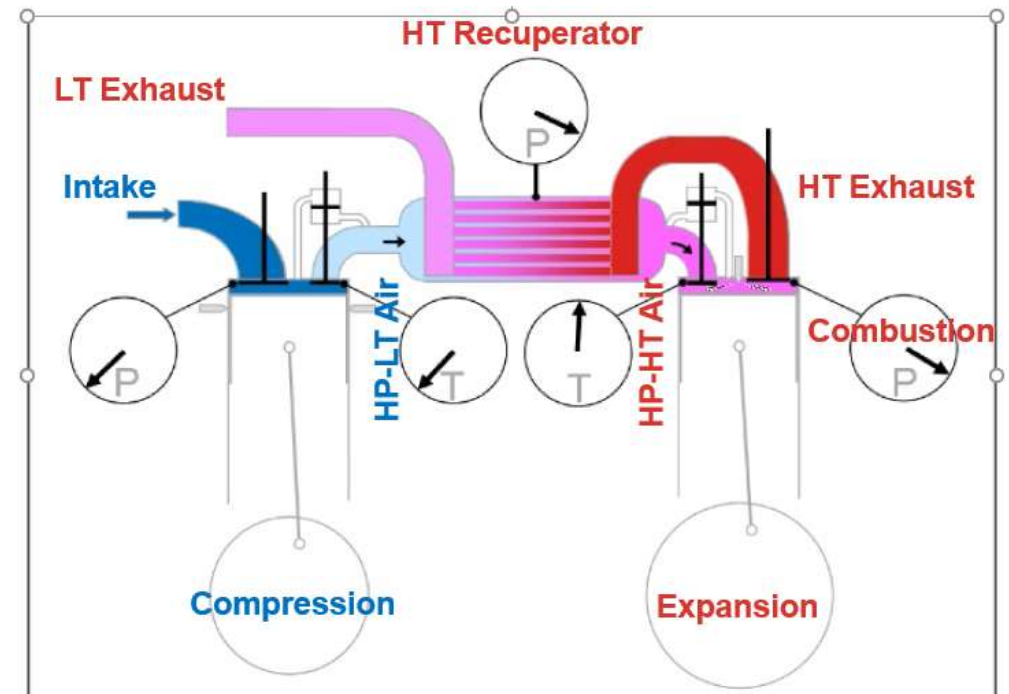
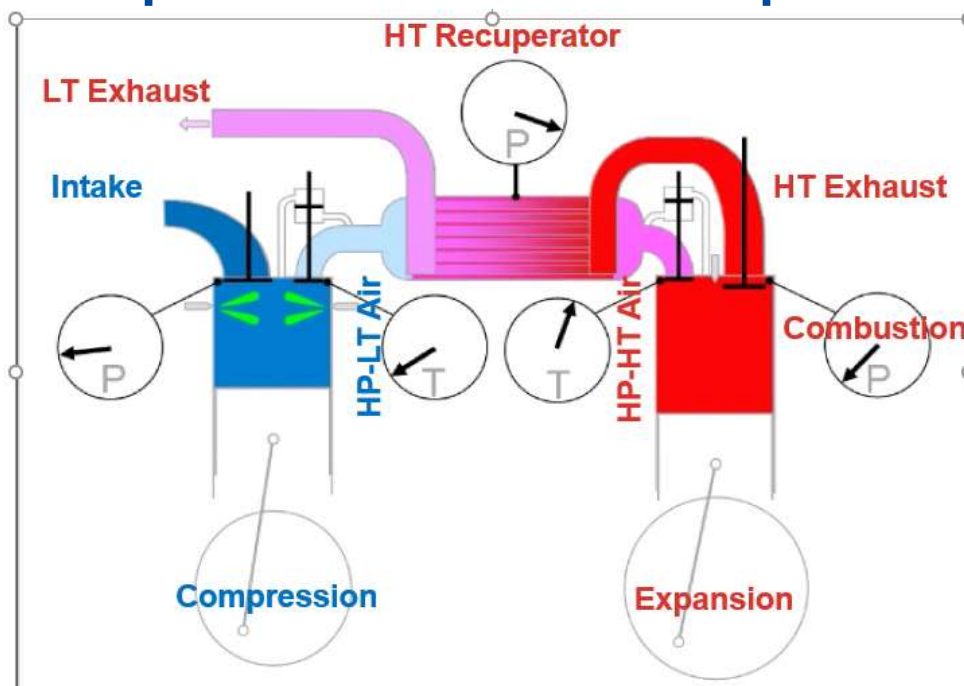
# One step back: Rethinking conventional engine cycle

## Split cycle gets its advantage by decoupling the compresses & combustion processes



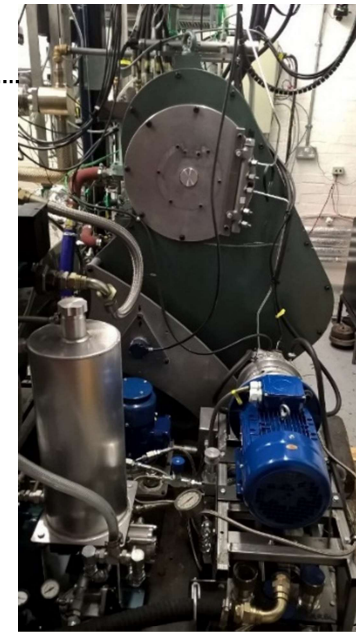
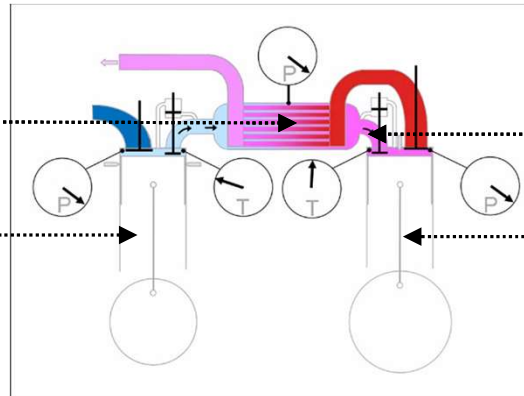
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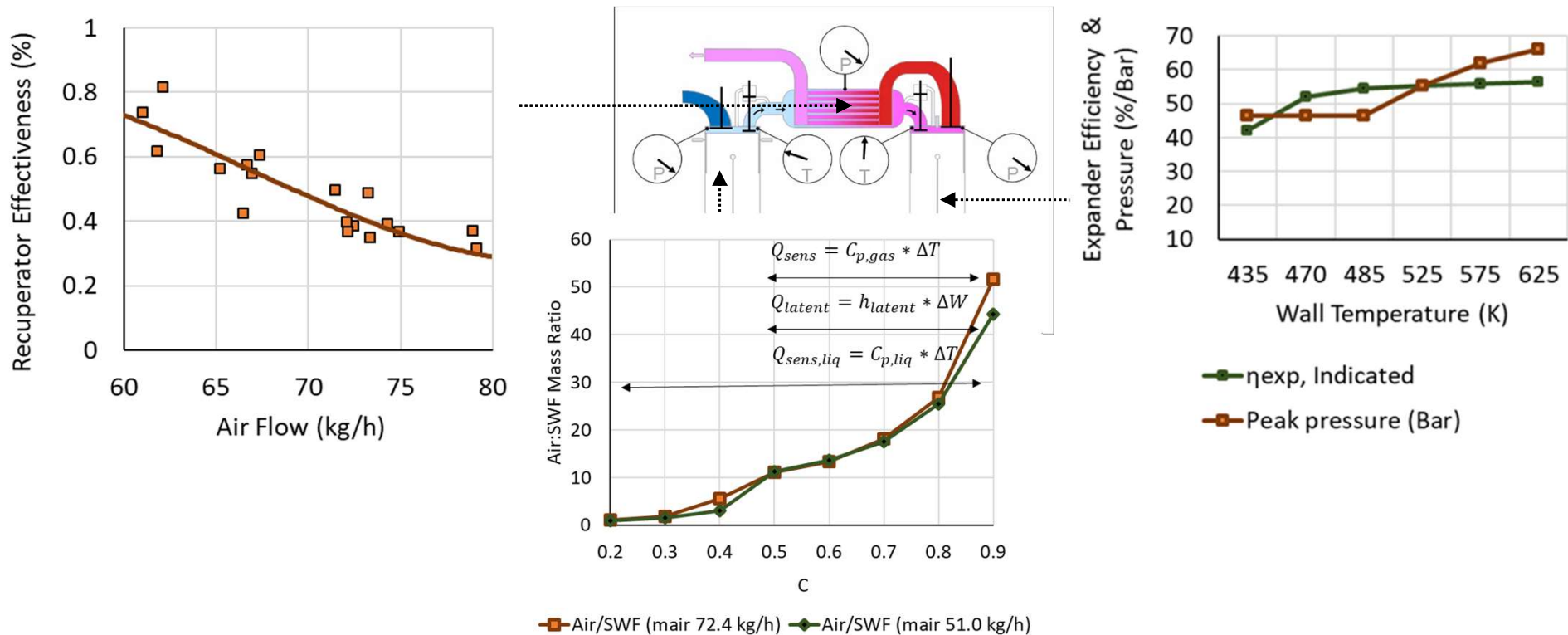
# Architecture of Split Cycle: Useful insights form testing of compression, expansion, recuperation, H2 fuelling

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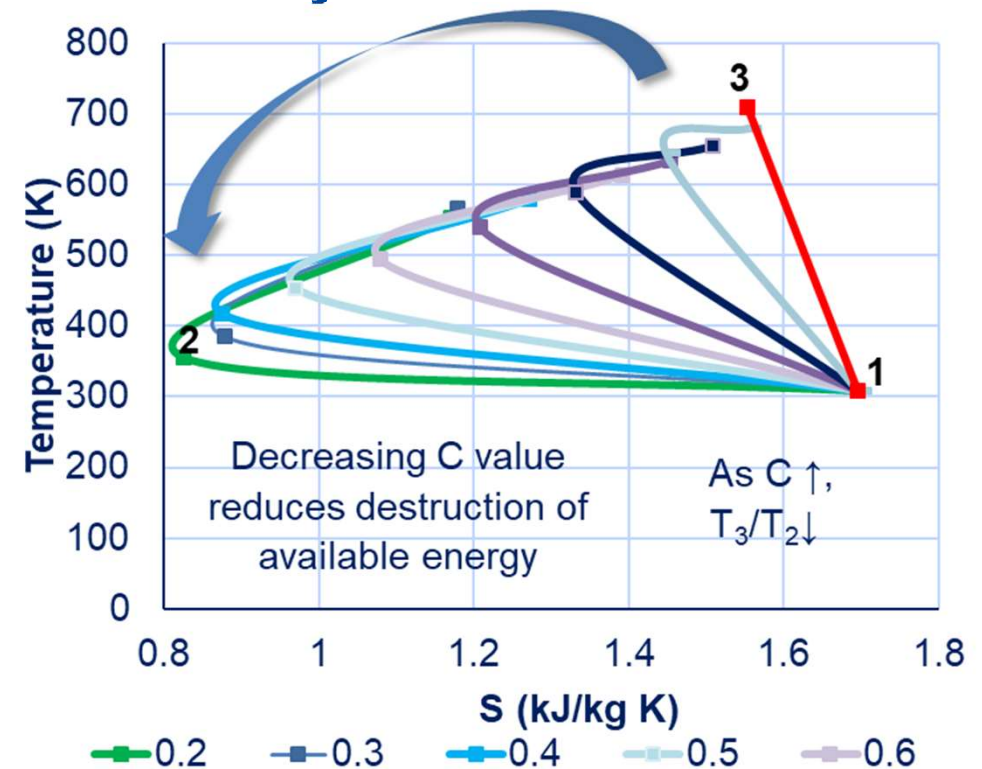
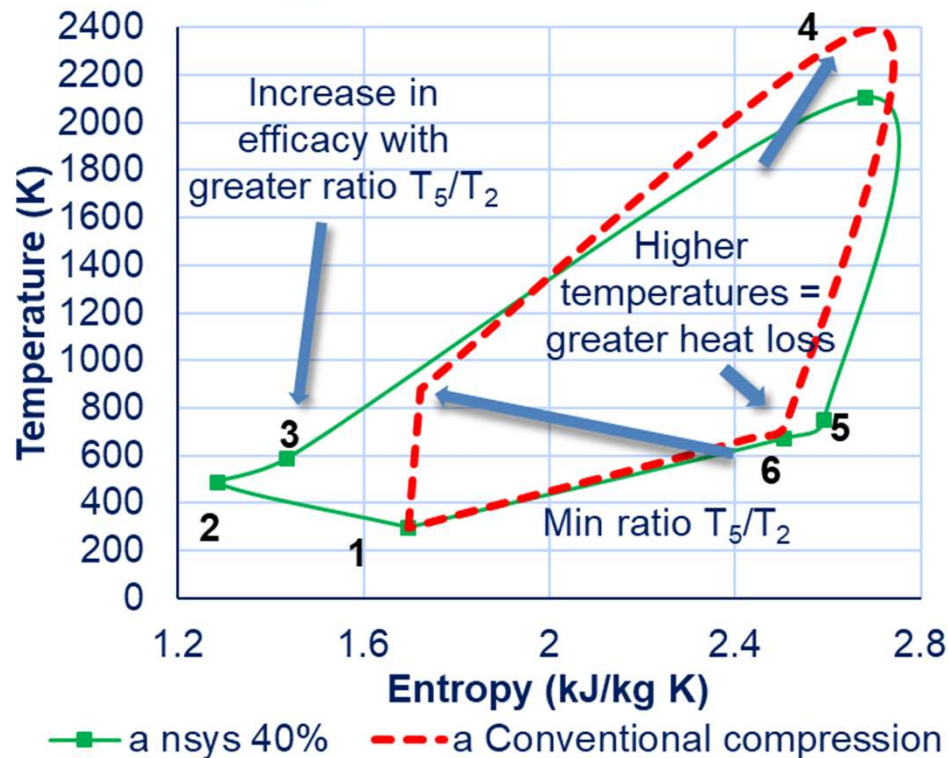




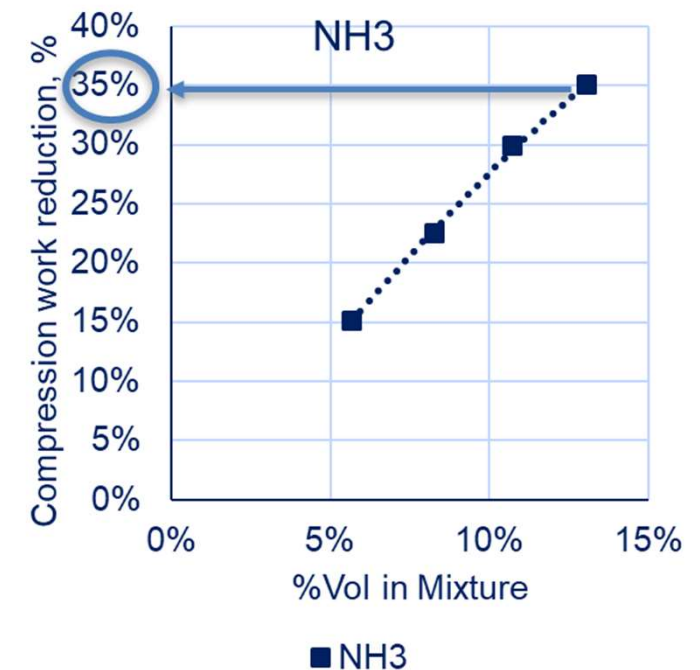
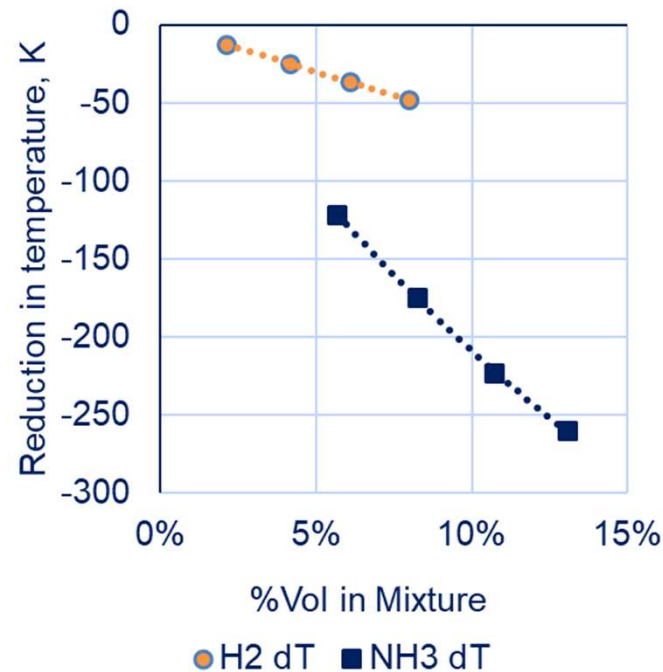
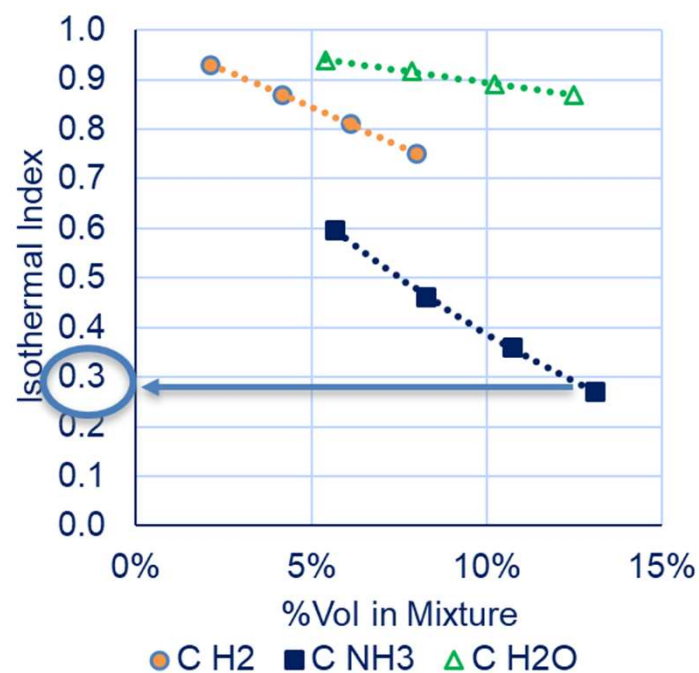
# Architecture of Split Cycle: Useful insights form testing of compression, expansion, recuperation, H2 fuelling



# First step forward: Rethinking compression process Quasi-isothermal compression in split cycle reduced losses, improves overall fuel conversion efficiency

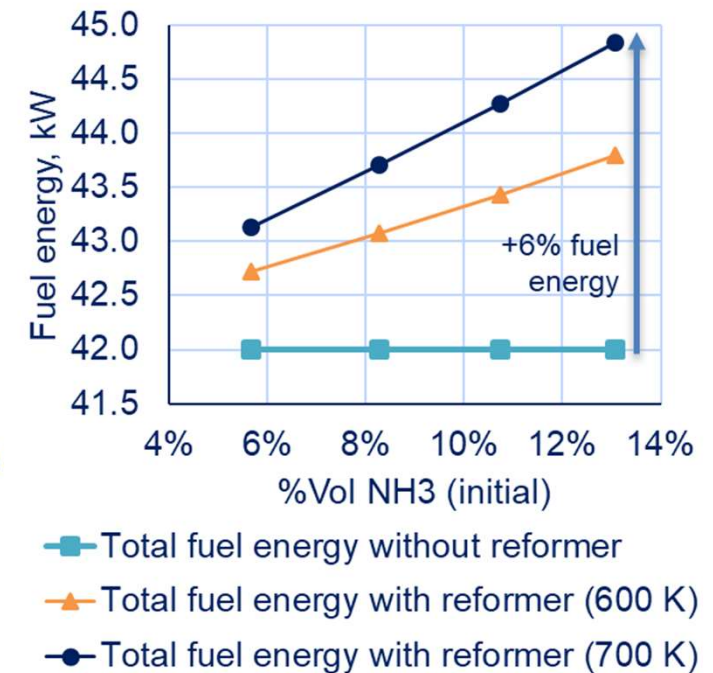
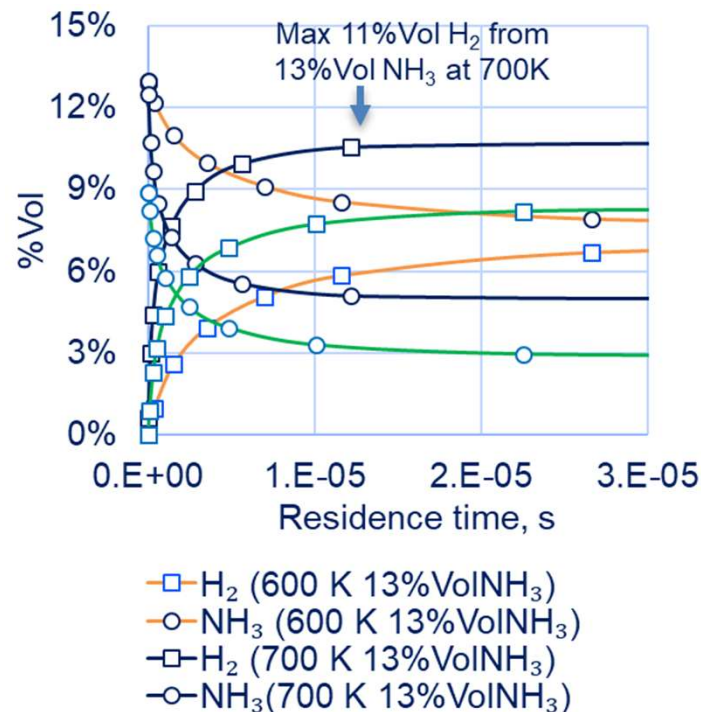
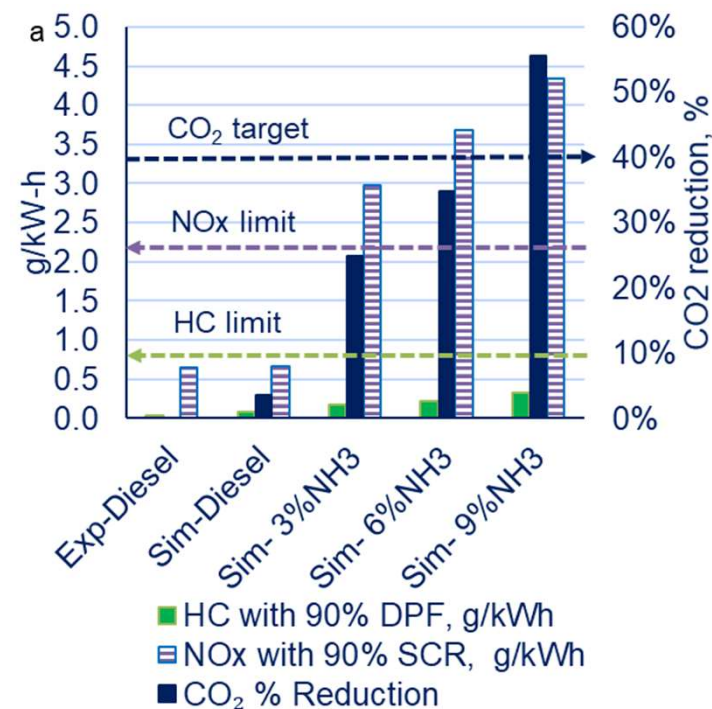


## First step forward: 35% compression work saving by dual role of cryogenic NH<sub>3</sub> due to boiling point, LFL & latent heat of evaporation



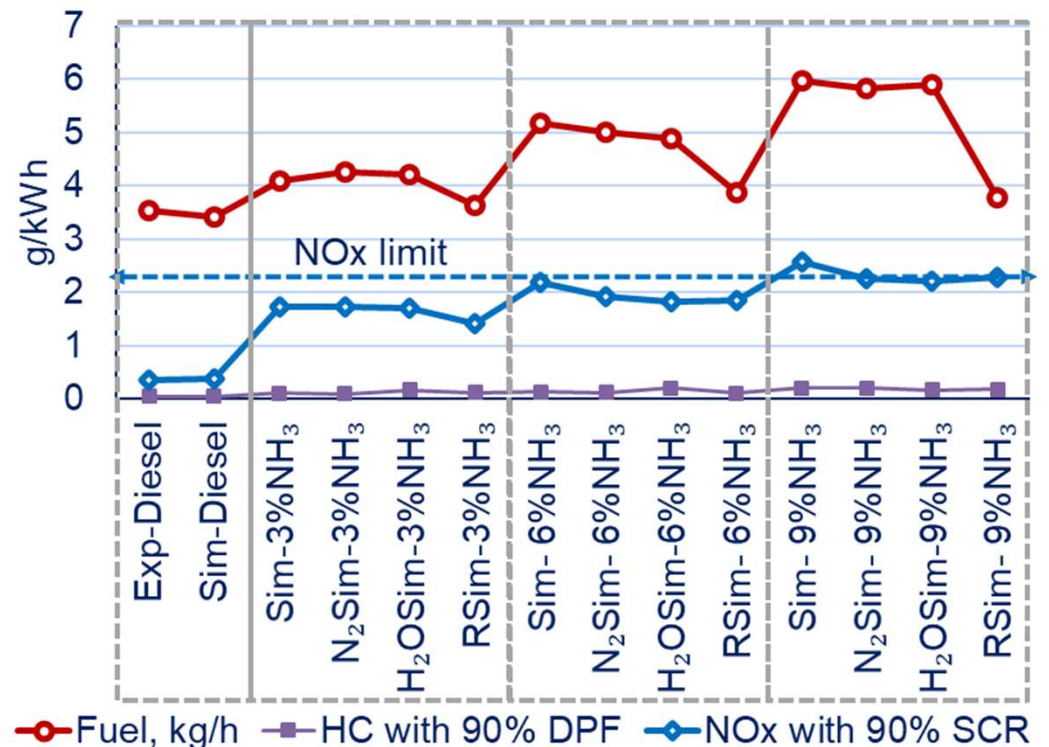
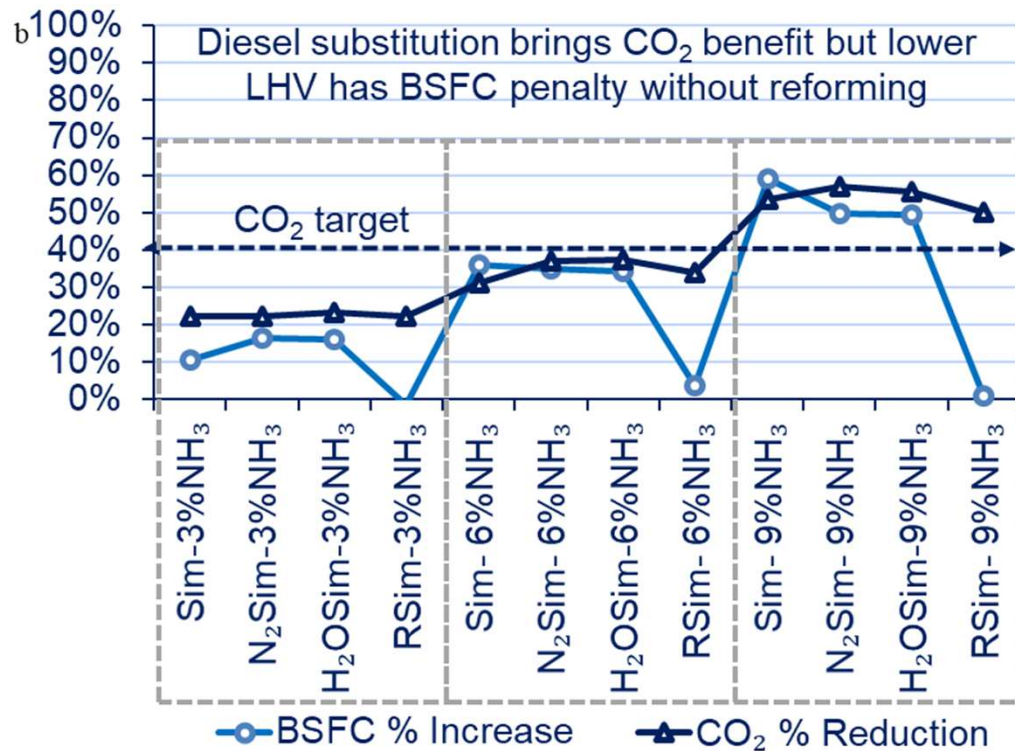


## Second step forward: Rethinking intracycle processes Recuperated-reformed that transfers waste heat into fuel chemical energy and lowers exergy destruction



## Third step forward: Rethinking combustion

### Small step to big result as partial NH<sub>3</sub> reforming gives substantial fuel benefits and exceeds 40% CO<sub>2</sub> target



# Result of Three Steps Forward: A Novel Engine *Indirect-Direct Cryogenic Injection with Recuperated-Reformed NH<sub>3</sub>/H<sub>2</sub> Split Cycle*

## Shown this time CR<sup>2</sup>SCE

- Flexible fuel injection strategies, simplify onboard fuel storage
- Cryogenic NH<sub>3</sub> in dual role, offers compression work savings
- Intracycle recuperator-reformer, NH<sub>3</sub>/H<sub>2</sub> blend
- Lowers fuel-bound & thermal NO<sub>x</sub>, improves combustion properties

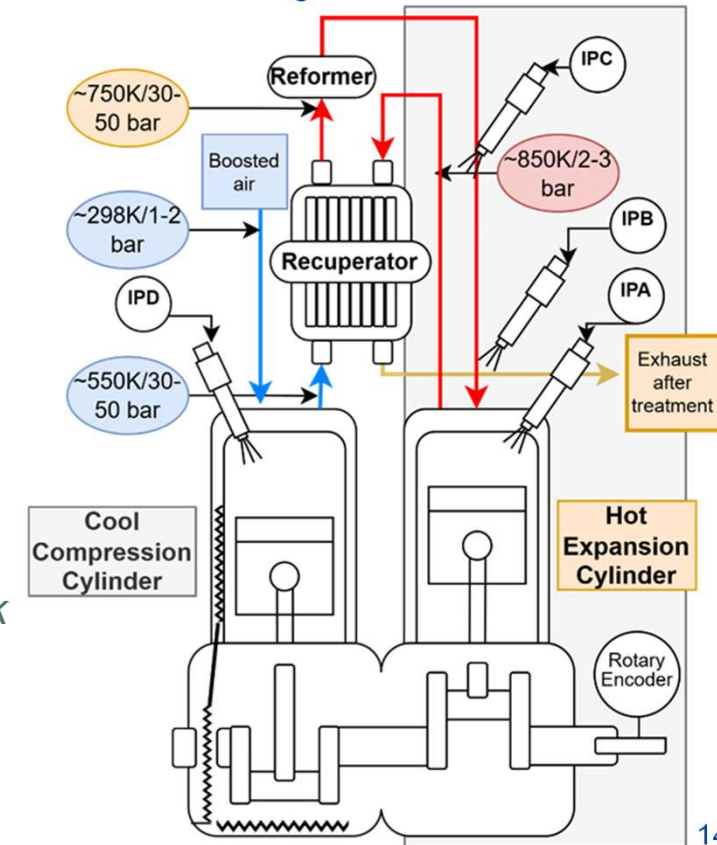
## Watch this space

- Cooler combustion, ruthenium catalyst reforming, coupled to spark ignition, higher NH<sub>3</sub> conversion, even lower NO<sub>x</sub>

Special thanks to Elisa Wylie (PhD Candidate) for supporting split cycle works & championing the presented idea

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